

Date: Wednesday, 3/8/2006 10:38:55 AM  
User: Kim Johnston

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FLANGE PLATE
Job Number	: 26132 -1	Part Number	: D34781
Estimate Number	: 12173	Drawing Number	: D3478 REV A
P.O. Number	: <i>N/A</i>	Project Number	: N/A
This Issue	: 3/8/2006 S.O. No. : <i>N/A</i>	Drawing Revision	: A
Prsht Rev.	: NC	Material	: <i>N/A</i>
First Issue	: <i>N/A</i> Type : PURCHASED PARTS	Due Date	: 3/31/2006
Previous Run	: <i>N/A</i>	Qty:	<i>10</i> Um: Each
Written By	: <i>SK COMMENT BELOW</i>		
Checked & Approved By	: <i>06/03/08</i>		
Comment	: Est Rev:A New Issue 06-02-03 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: Issue P/O: *00000768* *06/03/09*  
E-mail or Ship DXF file to vendor  
Laser cut flat pattern as per Dwg D3478  
Possible supplier: Ind. Laser  
Material release note is required.

2.0	D34781F	FLANGE
-----	---------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)  
FLANGE PLATE

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1  
Receive & Inspect For Transit Damage  
Ensure material certification is attached

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr if necessary.

2-Form as per Dwg D3478 using Dt8848 A&B

*06/03/08* *0*



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLANGE PLATE

Job Number: 26132

Part Number: D34781

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		
7.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1		
Identify and Stock		
Location: _____		

5 06-07-29 (1)

06-03-29 (1)

06-03-30

W 06-03-29

Job Completion



